



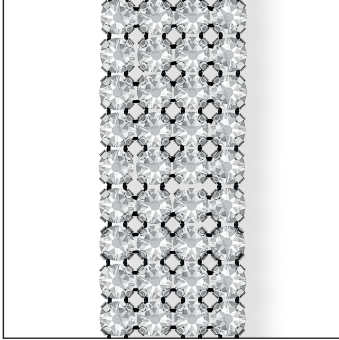
# METAL TRIMMINGS

Metal Trimmings are forward-integrated metal products. They can be sewn by hand or machine and mechanically applied onto different fabrics, leather, or other materials. Metal Trimmings are bestsellers in our textile, footwear, and accessory segments and offer a wide range of application possibilities.

# FLAT BACK BANDINGS

## ARTICLE EXPLANATION

**55 000**



**R** 001-024

**SS** SS 20

**M** 05 M **100%**

**55 000**

**R**

**SS**

**M**

**100%**

Article number

Number of rows

Stone size

Minimum order quantity in  
meters (M)

% of actual size

This article is available  
from 1 to 24 rows.

## ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

**55 000**

**004**

**012**

**082**

**001**

Article number

3-digit code for number  
of rows

Color of thread  
(without net edge)  
012 Black  
(without net edge)  
022 White  
(with net edge)  
112 Black (on 1 side)  
212 Black (on 2 sides)  
122 White (on 1 side)  
222 White (on 2 sides)

Color of casing  
  
081 Gold  
082 Silver  
086 Gun Metal  
088 Stainless Steel  
(for 55 000 and  
55 001 only)

Color of crystals  
  
Please see the respective  
product matrix for all  
available reference  
codes.

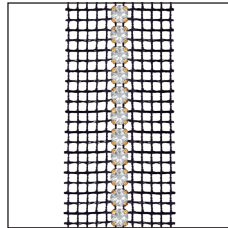
Please note: articles with 1 row are only available with net edge on one or two sides.  
The articles 55 001 and 55 501, however, can be ordered without net edge.

### AVAILABLE OPTIONS WITH NET EDGE

All Flat Back Bandings can be ordered with net edge. This option can be added to one or both sides of the banding. Please see the respective product matrix for all available options.



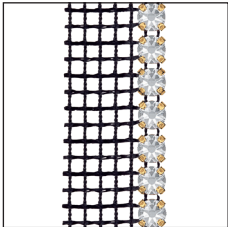
112 Black net edge on 1 side



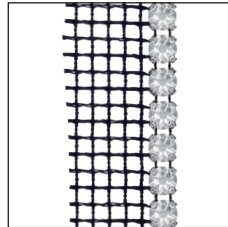
212 Black net edge on 2 sides

### AVAILABLE COMBINATIONS OF THREAD & CASING

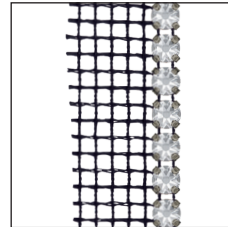
Flat Back Bandings are available in four different casing colors and can be combined with two different thread/net edge colors. Please see the respective product matrix for all available options.



112 081  
Black thread,  
gold plated casing



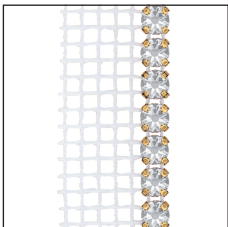
112 082  
Black thread,  
silver plated casing



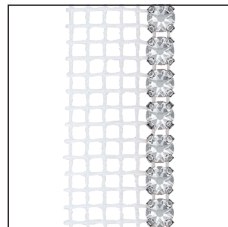
112 086  
Black thread,  
gun metal plated casing



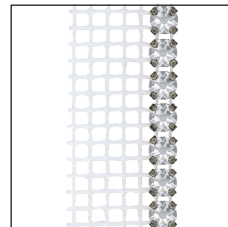
012 082  
Black thread,  
silver plated casing



122 081  
White thread,  
gold plated casing



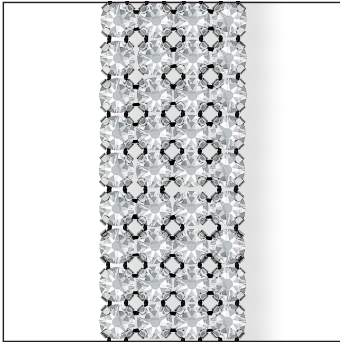
122 082  
White thread,  
silver plated casing



122 086  
White thread,  
gun metal plated casing

Please note: the connective cotton thread differs from the net edge.

55 000



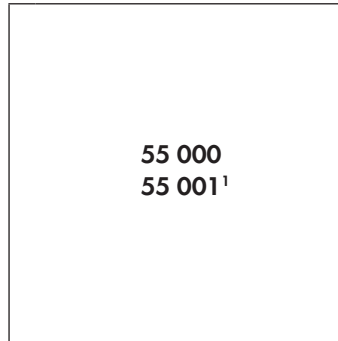
R 001-024  
 SS SS 20  
 M 05 M **100%**

55 001<sup>1</sup>



R 001  
 SS SS 20  
 M 10 M **100%**

CORE ASSORTMENT



Color of Thread / Net edge	Color of Casing
012 / 112 / 212 Black	081 Gold
022 / 122 / 222 White	082 Silver
	086 Gun Metal
	088 Stainless Steel

Crystal

Crystal F (001)	◆	◆	◆	◆	◆
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Colors

Plain Colors

Amethyst F (204)	◆	◆	◆	◆	◆
Aquamarine F (202)	◆	◆	◆	◆	◆
Black Diamond F (215)	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■
Emerald F (205)	◆	◆	◆	◆	◆
Fuchsia F (502)	■	■	■	■	■
Graphite F (253)	■	■	■	■	■
Greige F (284)	■	■	■	■	■
Jet F (280)	◆	◆	◆	◆	◆
Light Colorado Topaz F (246)	◆	◆	◆	◆	◆
Light Silk F (261)	■	■	■	■	■
Majestic Blue F (296)	■	■	■	■	■
Rose Peach F (262)	■	■	■	■	■
Scarlet F (276)	◆	◆	◆	◆	◆
Siam F (208)	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■
Vintage Rose F (263)	■	■	■	■	■

Crystal Effects

Transparent Effects



























Crystal AB F (001 AB)	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■

Metallic Effects

Crystal Light Chrome F (001 LTCH)	■	■	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■	■	■

<sup>1</sup> Art. 55 001 is not available with net edge. When ordering one row with net edge, art. 55 000 should be used.

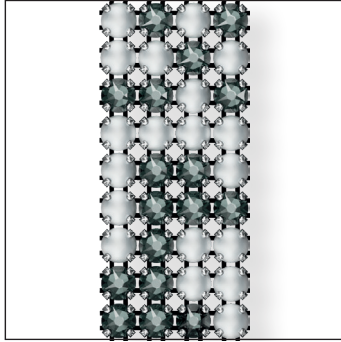
◆ Core Assortment

55 000 55 001 <sup>1</sup>		Color of Thread / Net edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
<b>Crystal Lacquer<sup>PRO</sup> Effects</b>							
<b>Crystal Shiny Lacquer<sup>PRO</sup> Effects</b>							
 Crystal Azure Blue (001 L112S)	■	■	■	■	■	■	■
 Crystal Buttercup (001 L124S)	■	■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)	■	■	■	■	■	■	■
 Crystal Dark Red (001 L108S)	■	■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)	■	■	■	■	■	■	■
 Crystal Light Coral (001 L116S)	■	■	■	■	■	■	■
 Crystal Lilac (001 L126S)	■	■	■	■	■	■	■
 Crystal Lime (001 L125S)	■	■	■	■	■	■	■
 Crystal Mint Green (001 L115S)	■	■	■	■	■	■	■
 Crystal Peony Pink (001 L113S)	■	■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)	■	■	■	■	■	■	■
 Crystal Royal Green (001 L109S)	■	■	■	■	■	■	■
 Crystal Royal Red (001 L107S)	■	■	■	■	■	■	■
 Crystal Summer Blue (001 L114S)	■	■	■	■	■	■	■
<b>Crystal Lacquer<sup>PRO</sup> DeLite Effects</b>							
 Crystal Army Green DeLite (001 L130D)	■	■	■	■	■	■	■
 Crystal Burgundy DeLite (001 L132D)	■	■	■	■	■	■	■
 Crystal Cappuccino DeLite (L133D)	■	■	■	■	■	■	■
 Crystal Light Grey DeLite (001 L129D)	■	■	■	■	■	■	■
 Crystal Ochre DeLite (001 L131D)	■	■	■	■	■	■	■
<b>Color Effects</b>							
<b>Transparent Effects</b>							
 Black Diamond Shimmer F (215 SHIM)	■	■	■	■	■	■	■
 Erinite Shimmer F (360 SHIM)	■	■	■	■	■	■	■
 Light Colorado Topaz Shimmer F (246 SHIM)	■	■	■	■	■	■	■
 Light Sapphire Shimmer F (211 SHIM)	■	■	■	■	■	■	■
 Light Siam Shimmer F (227 SHIM)	■	■	■	■	■	■	■
 Light Topaz Shimmer F (226 SHIM)	■	■	■	■	■	■	■
<b>Metallic Effects</b>							
 Jet Hematite F (280 HEM)	■	■	■	■	■	■	■

<sup>1</sup> Art. 55 001 is not available with net edge. When ordering one row with net edge, art. 55 000 should be used.

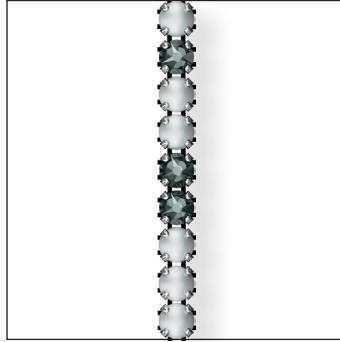
**ARTICLE EXPLANATION**

**55 300** Flat Back Banding



<b>R</b>	001-024	
<b>SS</b>	SS 16	
<b>M</b>	5 M	<b>100%</b>

**55 301** Flat Back Banding



<b>R</b>	001	
<b>SS</b>	SS 16	
<b>M</b>	10 M	<b>100%</b>

<b>55 300</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows.			
<b>55 301</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available in 1 row.			

**ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

<b>55 300 01</b>	<b>004</b>	<b>012</b>	<b>082</b>	<b>001</b>
Article number	3-digit code for number of rows	Color of thread (without net edge)	Color of casing	Color of crystals
01 1 color/stone 02 2 colors/stones		012 Black (without net edge) 022 White (with net edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available reference code.

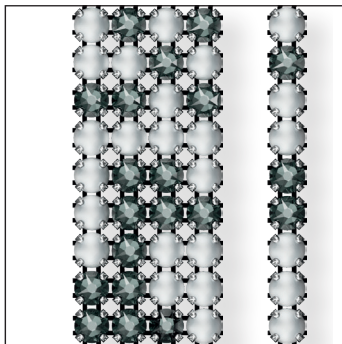
Please note: articles with 1 row are only available with net edge on one or two sides.  
The articles 52 001, 52 501, 55 001, and 55 501, however, can be ordered without net edge.

## AVAILABLE COMBINATIONS

Flat Back Banding 55300 and 53001 are available in stone size SS 16 and in two different stone types: **Crystals** and **Cabochons**.<sup>1</sup>

Mix the two stone types and their respective colors to create a unique new look.

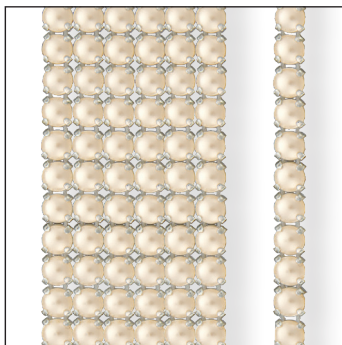
### 55 300 02, 55 301 02



Choose from two different stone types and their available colors to create your personal mix and achieve a unique look. Here are some examples of possible combinations:

- 55300 02/004 012 215 001(C) 191
- 55301 02/004 012 215 001(C) 191

### 55 300 01, 55 301 01



#### 1 component

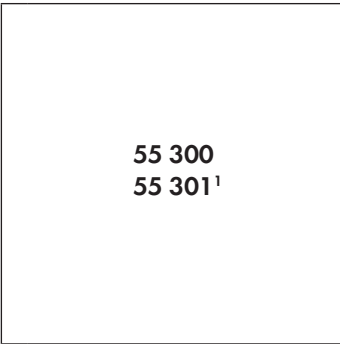
- Choose one stone type and color
- 55300 01/004 022 001(C) 291
- 55301 01/004 022 001(C) 291

Please note that in the two-stone mixes, the stones will be placed randomly. Samples are available from 0.5 m to 2 m.

<sup>1</sup> The color codes for Cabochons include a (C)



**CORE ASSORTMENT**



<b>Color of Thread / Net edge</b>	012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal
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**COLOR OF CRYSTALS**

**Crystal**

Crystal F (001)

**Colors**

**Plain Colors**

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Emerald F (205)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Majestic Blue F (296)

Rose Peach F (262)

Scarlet F (276)

Siam F (208)

Smoked Topaz F (220)

Vintage Rose F (263)

**Crystal Effects**

**Transparent Effects**

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

**Metallic Effects**

Crystal Light Chrome F (001 LTCH)



























Crystal Rose Gold F (001 ROGL)

Crystal F (001)	◆	◆	◆	◆	◆
Amethyst F (204)	◆	◆	◆	◆	◆
Aquamarine F (202)	◆	◆	◆	◆	◆
Black Diamond F (215)	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■
Emerald F (205)	◆	◆	◆	◆	◆
Fuchsia F (502)	■	■	■	■	■
Graphite F (253)	■	■	■	■	■
Greige F (284)	■	■	■	■	■
Jet F (280)	◆	◆	◆	◆	◆
Light Colorado Topaz F (246)	◆	◆	◆	◆	◆
Light Silk F (261)	■	■	■	■	■
Majestic Blue F (296)	■	■	■	■	■
Rose Peach F (262)	■	■	■	■	■
Scarlet F (276)	◆	◆	◆	◆	◆
Siam F (208)	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■
Vintage Rose F (263)	■	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■	■	■

FLAT BACK BANDINGS

¹ Art. 55 301 is not available with net edge. When ordering one row with net edge, art. 55 300 should be used.

◆ Core Assortment

55 300 55 301 <sup>1</sup>		Color of Thread / Net edge		Color of Casing	
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver
				086 Gun Metal	
<b>Crystal Lacquer<sup>PRO</sup> Effects</b>					
<b>Crystal Shiny Lacquer<sup>PRO</sup> Effects</b>					
 Crystal Azure Blue (001 L112S)					
 Crystal Buttercup (001 L124S)					
 Crystal Dark Grey (001 L111S)					
 Crystal Dark Red (001 L108S)					
 Crystal Ivory Cream (001 L106S)					
 Crystal Light Coral (001 L116S)					
 Crystal Lilac (001 L126S)					
 Crystal Lime (001 L125S)					
 Crystal Mint Green (001 L115S)					
 Crystal Peony Pink (001 L113S)					
 Crystal Royal Blue (001 L110S)					
 Crystal Royal Green (001 L109S)					
 Crystal Royal Red (001 L107S)					
 Crystal Summer Blue (001 L114S)					
<b>Crystal Lacquer<sup>PRO</sup> DeLite Effects</b>					
 Crystal Army Green DeLite (001 L130D)					
 Crystal Burgundy DeLite (001 L132D)					
 Crystal Cappuccino DeLite (L133D)					
 Crystal Light Grey DeLite (001 L129D)					
 Crystal Ochre DeLite (001 L131D)					
<b>Color Effects</b>					
<b>Transparent Effects</b>					
 Black Diamond Shimmer F (215 SHIM)					
 Erinite Shimmer F (360 SHIM)					
 Light Colorado Topaz Shimmer F (246 SHIM)					
 Light Sapphire Shimmer F (211 SHIM)					
 Light Siam Shimmer F (227 SHIM)					
 Light Topaz Shimmer F (226 SHIM)					
<b>Metallic Effects</b>					
 Jet Hematite F (280 HEM)					

<sup>1</sup> Art. 55 301 is not available with net edge. When ordering one row with net edge, art. 55 300 should be used.

<p><b>55 300</b> <b>55 301<sup>1</sup></b></p>		<b>Color of Thread / Net edge</b>	012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal
<b>COLOR OF CABOCHONS</b>								
<b>Plain Colors</b>								
●	Jet (280(C))	■	■	■	■	■	■	■
<b>Crystal Pearl Colors</b>								
●	Crystal Creampearl (001(C) 291)	■	■	■	■	■	■	■
●	Crystal Dark Grey Pearl (001(C) 617)	■	■	■	■	■	■	■
●	Cry. Iridescent Dove Grey Pearl HF (001(C) 954)	■	■	■	■	■	■	■
●	Crystal Nacre (001(C) 191)	■	■	■	■	■	■	■
●	Crystal Rose Gold Pearl HF (001(C) 769)	■	■	■	■	■	■	■
●	Crystal Rosaline Pearl (001(C) 294)	■	■	■	■	■	■	■
●	Crystal Vintage Gold Pearl HF (001(C) 651)	■	■	■	■	■	■	■
●	Crystal White Pearl (001(C) 650)	■	■	■	■	■	■	■
<b>Crystal Effects</b>								
<b>Transparent Effects</b>								
●	Crystal Golden Shadow (001(C) GSHA)	■	■	■	■	■	■	■
<b>Metallic Effects</b>								
●	Crystal Chrom V (001(C) CHRMV)	■	■	■	■	■	■	■
<b>Color Effects</b>								
<b>Metallic Effects</b>								
●	Jet Hematite (280(C) HEM)	■	■	■	■	■	■	■

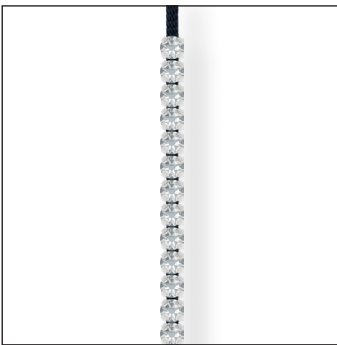
<sup>1</sup> Art. 55 301 is not available with net edge. When ordering one row with net edge, art. 55 300 should be used.

55 500



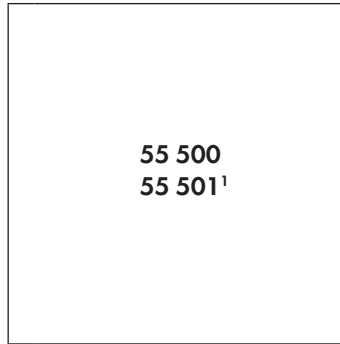
R 001-024  
 SS SS 12  
 M 05 M **100%**

55 501<sup>1</sup>



R 001  
 SS SS 12  
 M 10 M **100%**

**CORE ASSORTMENT**



**Crystal**

Crystal F (001)

**Colors**

**Plain Colors**

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Emerald F (205)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Majestic Blue F (296)

Rose Peach F (262)

Scarlet F (276)

Siam F (208)

Smoked Topaz F (220)

Vintage Rose F (263)

**Crystal Effects**

**Transparent Effects**

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

**Metallic Effects**

Crystal Light Chrome F (001 LTCH)



























Crystal Rose Gold F (001 ROGL)

Color of Thread / Net edge	Color of Casing
012 / 112 / 212 Black	081 Gold
022 / 122 / 222 White	082 Silver
	086 Gun Metal

Crystal F (001)	◆	◆	◆	◆	◆
Amethyst F (204)	◆	◆	◆	◆	◆
Aquamarine F (202)	◆	◆	◆	◆	◆
Black Diamond F (215)	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■
Emerald F (205)	◆	◆	◆	◆	◆
Fuchsia F (502)	■	■	■	■	■
Graphite F (253)	■	■	■	■	■
Greige F (284)	■	■	■	■	■
Jet F (280)	◆	◆	◆	◆	◆
Light Colorado Topaz F (246)	◆	◆	◆	◆	◆
Light Silk F (261)	■	■	■	■	■
Majestic Blue F (296)	■	■	■	■	■
Rose Peach F (262)	■	■	■	■	■
Scarlet F (276)	◆	◆	◆	◆	◆
Siam F (208)	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■
Vintage Rose F (263)	■	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■	■	■

<sup>1</sup> Art. 55 501 is not available with net edge. When ordering one row with net edge, art. 55 500 should be used.

◆ Core Assortment

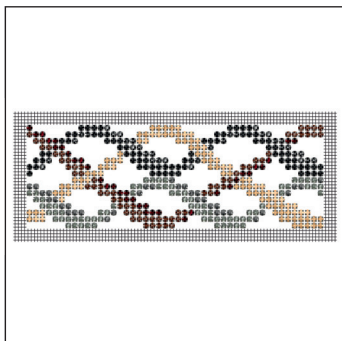
<p><b>55 500</b> <b>55 501<sup>1</sup></b></p>	<p><b>Color of Thread / Net edge</b></p>	<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p><b>Color of Casing</b></p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>
<b>Crystal Lacquer<sup>PRO</sup> Effects</b>							
<b>Crystal Shiny Lacquer<sup>PRO</sup> Effects</b>							
 Crystal Azure Blue (001 L112S)	■	■	■	■	■	■	■
 Crystal Buttercup (001 L124S)	■	■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)	■	■	■	■	■	■	■
 Crystal Dark Red (001 L108S)	■	■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)	■	■	■	■	■	■	■
 Crystal Light Coral (001 L116S)	■	■	■	■	■	■	■
 Crystal Lilac (001 L126S)	■	■	■	■	■	■	■
 Crystal Lime (001 L125S)	■	■	■	■	■	■	■
 Crystal Mint Green (001 L115S)	■	■	■	■	■	■	■
 Crystal Peony Pink (001 L113S)	■	■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)	■	■	■	■	■	■	■
 Crystal Royal Green (001 L109S)	■	■	■	■	■	■	■
 Crystal Royal Red (001 L107S)	■	■	■	■	■	■	■
 Crystal Summer Blue (001 L114S)	■	■	■	■	■	■	■
<b>Crystal Lacquer<sup>PRO</sup> DeLite Effects</b>							
 Crystal Army Green DeLite (001 L130D)	■	■	■	■	■	■	■
 Crystal Burgundy DeLite (001 L132D)	■	■	■	■	■	■	■
 Crystal Cappuccino DeLite (L133D)	■	■	■	■	■	■	■
 Crystal Light Grey DeLite (001 L129D)	■	■	■	■	■	■	■
 Crystal Ochre DeLite (001 L131D)	■	■	■	■	■	■	■
<b>Color Effects</b>							
<b>Transparent Effects</b>							
 Black Diamond Shimmer F (215 SHIM)	■	■	■	■	■	■	■
 Erinite Shimmer F (360 SHIM)	■	■	■	■	■	■	■
 Light Colorado Topaz Shimmer F (246 SHIM)	■	■	■	■	■	■	■
 Light Sapphire Shimmer F (211 SHIM)	■	■	■	■	■	■	■
 Light Siam Shimmer F (227 SHIM)	■	■	■	■	■	■	■
 Light Topaz Shimmer F (226 SHIM)	■	■	■	■	■	■	■
<b>Metallic Effects</b>							
 Jet Hematite F (280 HEM)	■	■	■	■	■	■	■

<sup>1</sup> Art. 55 501 is not available with net edge. When ordering one row with net edge, art. 55 500 should be used.

# FLAT BACK MOTIFS

## ARTICLE EXPLANATION

### 55 127



**C** 086-280/215/220/246/208/  
001GSHA/280HEM/001SINI

**E** FB SS20

**S** ~231x80 (EXCL. NET EDGE)

**M** 10 PCS **17%**

55 127	C	E	S	M	17%
Article number	Color assortment	Elements and stone sizes	Motif size in mm without net edge	Minimum order quantity in pieces (PCS)	% of actual size
		This product is a Flat Back Motif (FB). For details please refer to the sizes overview at the end of this Collection.	Slight size deviations may occur: +/- 2% or +/- 8% depending on the motif		

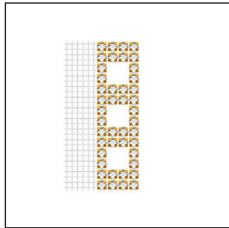
## ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

55 127	001	422	086	280	215	220
Article number	3-digit code for number of rows	Color of thread and net edge	Color of casing	Crystal color corresponding to element 1;	Crystal color corresponding to element 2; color of the second most frequently used element in the motif.	Crystal color corresponding to element 3; color of the third most frequently used element in the motif.
	Always 001	Flat Back Motifs by piece. Flat Back Motifs by meter.	081 Gold 082 Silver 086 Gun Metal 088 Stainless	Steel (for 55000 and 55001 only)	Please see the respective product matrix for all available reference code.	
		Please see the respective product tables for all available net edge options.				

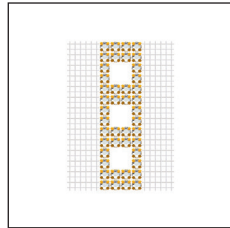
## AVAILABLE OPTIONS WITH NET EDGE

Depending on the motif, Flat Back Motifs can be ordered with net edge on 0, 1, 2, 3, or 4 sides.<sup>1</sup>

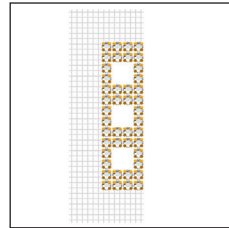
Please see the respective product matrix for all available options and tolerances.



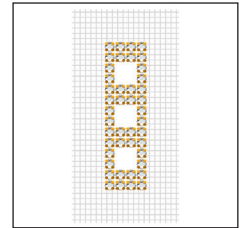
122 White net edge  
on one side



222 White net edge  
on two sides



322 White net edge  
on three sides

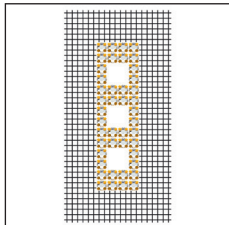


422 White net edge  
on four sides

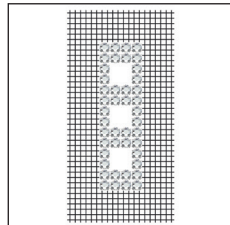
## AVAILABLE THREAD/NET EDGE & CASING COLORS

Flat Back Motifs are available in four different casing colors and can be combined with two different thread/net edge colors.

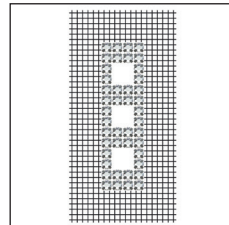
Please see the respective product matrix for all available options.



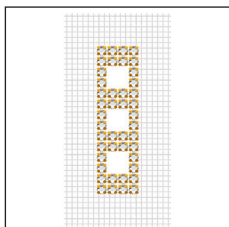
412 081  
Black thread and net edge  
on four sides, gold plated  
casing



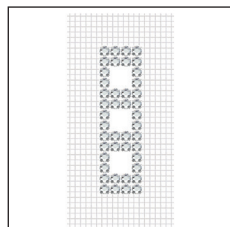
412 082  
Black thread and net edge  
on four sides, silver plated  
casing



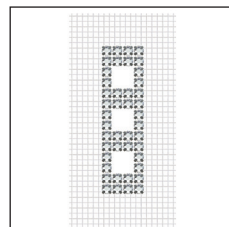
412 086  
Black thread and net edge  
on four sides, gun metal  
plated casing



422 081  
White thread and net edge  
on four sides, gold plated  
casing



422 082  
White thread and net edge  
on four sides, silver plated  
casing



422 086  
White thread and net edge  
on four sides, gun metal  
plated casing

<sup>1</sup> Please note: depending on the motif, Flat Back Motifs by the meter are only available with net edge on 0, 1, or 2 sides.

**CORE ASSORTMENT**

55 100  
onward

<b>Color of Thread / Net edge</b>	012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal
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**COLOR OF CRYSTALS**

**Crystal**

Crystal F (001)	◆	◆	◆	◆	◆	◆
-----------------	---	---	---	---	---	---

**Colors**

**Plain Colors**

Amethyst F (204)	◆	◆	◆	◆	◆	◆
Aquamarine F (202)	◆	◆	◆	◆	◆	◆
Black Diamond F (215)	■	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■	■
Emerald F (205)	◆	◆	◆	◆	◆	◆
Fuchsia F (502)	■	■	■	■	■	■
Graphite F (253)	■	■	■	■	■	■
Greige F (284)	■	■	■	■	■	■
Jet F (280)	◆	◆	◆	◆	◆	◆
Light Colorado Topaz F (246)	◆	◆	◆	◆	◆	◆
Light Silk F (261)	■	■	■	■	■	■
Majestic Blue F (296)	■	■	■	■	■	■
Rose Peach F (262)	■	■	■	■	■	■
Scarlet F (276)	◆	◆	◆	◆	◆	◆
Siam F (208)	■	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■	■
Vintage Rose F (263)	■	■	■	■	■	■

**Crystal Effects**


















**Transparent Effects**

Crystal AB F (001 AB)	■	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■	■

**Metallic Effects**

Crystal Light Chrome F (001 LTCH)	■	■	■	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■	■	■	■



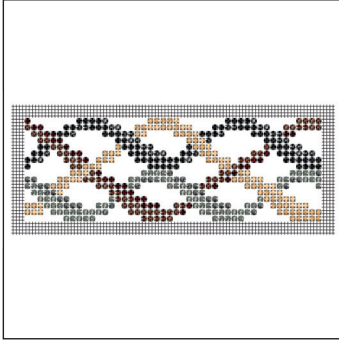
<p><b>55 100</b> onward</p>		<b>Color of Thread / Net edge</b>		012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>		081 Gold	082 Silver	086 Gun Metal
<b>Crystal Lacquer<sup>PRO</sup> Effects</b>										
<b>Crystal Shiny Lacquer<sup>PRO</sup> Effects</b>										
	Crystal Azure Blue (001 L112S)									
	Crystal Dark Grey (001 L111S)									
	Crystal Dark Red (001 L108S)									
	Crystal Ivory Cream (001 L106S)									
	Crystal Light Coral (001 L116S)									
	Crystal Mint Green (001 L115S)									
	Crystal Peony Pink (001 L113S)									
	Crystal Royal Blue (001 L110S)									
	Crystal Royal Green (001 L109S)									
	Crystal Royal Red (001 L107S)									
	Crystal Summer Blue (001 L114S)									
<b>Crystal Lacquer<sup>PRO</sup> DeLite Effects</b>										
	Crystal Army Green DeLite (001 L130D)									
	Crystal Burgundy DeLite (001 L132D)									
	Crystal Cappuccino DeLite (L133D)									
	Crystal Light Grey DeLite (001 L129D)									
	Crystal Ochre DeLite (001 L131D)									
<b>Color Effects</b>										
<b>Metallic Effects</b>										
	Jet Hematite F (280 HEM)									

<p><b>55 100</b> onward</p>		<p><b>Color of Thread / Net edge</b></p>		<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p><b>Color of Casing</b></p>		<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>
<p><b>COLOR OF CABOCHONS</b></p>										
<p><b>Plain Colors</b></p>										
<p>● Jet (280(C))<sup>1</sup></p>										
<p><b>Crystal Pearl Colors</b></p>										
<p>● Crystal Creampearl (001(C) 291)<sup>1</sup></p>										
<p>● Crystal Dark Grey Pearl (001(C) 617)<sup>1</sup></p>										
<p>● Cry. Iridescent Dove Grey Pearl HF (001(C) 954)</p>										
<p>● Crystal Nacre (001(C) 191)<sup>1</sup></p>										
<p>● Crystal Rose Gold Pearl HF (001(C) 769)</p>										
<p>● Crystal Rosaline Pearl (001(C) 294)<sup>1</sup></p>										
<p>● Crystal Vintage Gold Pearl HF (001(C) 651)</p>										
<p>● Crystal White Pearl (001(C) 650)<sup>1</sup></p>										
<p><b>Crystal Effects</b></p>										
<p><b>Transparent Effects</b></p>										
<p>● Crystal Golden Shadow (001(C) GSHA)<sup>1</sup></p>										
<p><b>Metallic Effects</b></p>										
<p>● Crystal Chrom V (001(C) CHRMV)<sup>1</sup></p>										
<p><b>Color Effects</b></p>										
<p><b>Metallic Effects</b></p>										
<p>● Jet Hematite (280(C) HEM)<sup>1</sup></p>										

<sup>1</sup> Only available for stone size SS16

STANDARD COLLECTION

55 127



**C** 086-280/215/220/246/208/  
001GSHA/280HEM/001SINI

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**E** FB SS20

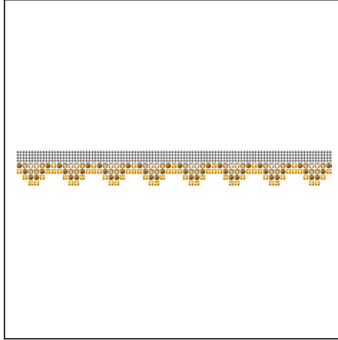
---

**S** ~231x80 (EXCL. NET EDGE)

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**M** 10 PCS 17%

55 130



**C** 081-001METSH/001DOR/  
001GSHA/001

---

**E** SS20/SS20/SS20/SS20

---

**S** ~276x20 (EXCL. NET EDGE)

---

**M** 10 PCS 15%

FLAT BACK MOTIFS

Available Options with Net edge

Article Number	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
55 127				412 Black / 422 White	+/- 8%
55 130	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%

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## SPECIAL MOTIF SERVICE

A special motif is any individual design created by the customer that differs to the Metal Trimmings Standard or Crystal Inspirations Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's long-standing experience and design expertise. A range of customization options for existing motifs is available (see

"Customization Possibilities" below). You can also submit design sketches that meet your special requirements, such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

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### Customization Possibilities

- Change of size of an existing motif
- Logos or brand names
- Creation of pieces or rows
- Up to nine colors/elements possible per Metal Trimming
- For thread and net edge options please see the respective matrix for all available options.

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### Ordering Process

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Metal Trimmings). You will then receive a quotation including your article number,

minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

---

### Please Note

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just sections. When the sketch is submitted as a hard copy by fax or

email, please include a scale legend (e.g. copy/scan with a ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer.

# METAL COMPONENTS

## ARTICLE EXPLANATION

**53 000**



**SS** SS 18  
**M** 1,000 PCS **100%**

<b>53 000</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Stone size	Minimum order quantity in pieces (PCS)	% of actual size

## ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

<b>53 000</b>	<b>082</b>	<b>001</b>
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal 088 Stainless Steel	Please see the respective product matrix for all available reference code.

Please note that the Back Parts for Rivets must be ordered separately. Please see the respective product matrix for all available Back Parts on page 681.

METAL COMPONENTS

RIVETS

53 000 Rivets



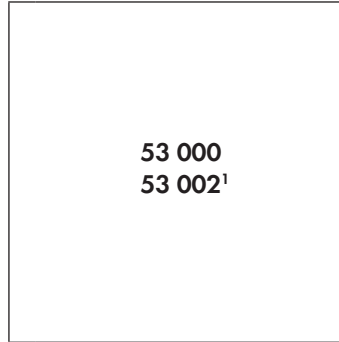
SS SS 18  
M 1,000 PCS 400%

53 002<sup>1</sup> Rivets



SS SS 18  
M 1,000 PCS 400%

CORE ASSORTMENT



53 000  
53 002<sup>1</sup>

Color of Casing
081 Gold
082 Silver
086 Gun Metal
088 Stainless Steel

Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Emerald F (205)

Jet F (280)

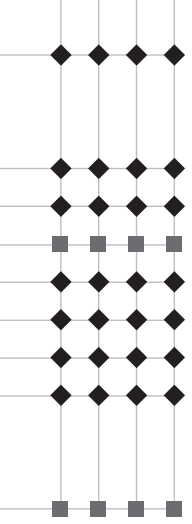
Light Colorado Topaz F (246)

Scarlet F (276)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)



Overview of all available Casing Colors



081 Gold



082 Silver












086 Gun Metal



088 Stainless Steel

<sup>1</sup> Please note that art. 53 002 was specially developed for application without a Back Part.

◆ Core Assortment

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing	Lower Die for application without Back Part for Rivet Casing Color
					 53 007	 53 009	088 Stainless Steel
	Art. 9040/023			 Art. 9070/010	 Art. 9070/012	 Art. 9070/011	 Art. 9040/015

**53 000**

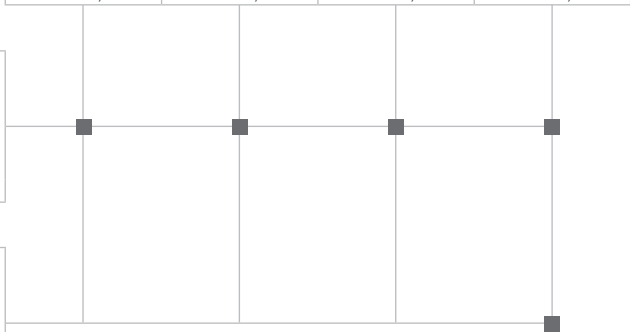


Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6 <sup>3</sup>	-	

**53 002**



Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6	-	



<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>3</sup> Tools with no adapter (e.g. 9040/014 M6) can be screwed directly in a fly press. The fly press therefore must have the option of a vacuum directly through the shaft.

**53 001 Rivets**



**SS** SS 29  
**M** 500 PCS **250%**

**53 005 Rivets**



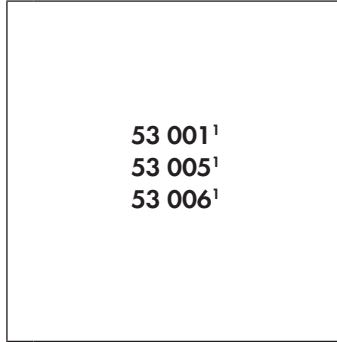
**SS** SS 34  
**M** 500 PCS **250%**

**53 006 Rivets**



**SS** SS 39  
**M** 300 PCS **250%**

**CORE ASSORTMENT**



Color of Casing	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel
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**Crystal**

Crystal F (001)

**Colors**

**Plain Colors**

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Emerald F (205)

Fuchsia F (502)

Graphite F (253)<sup>2</sup>

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Siam F (227)

Light Silk F (261)

Majestic Blue F (296)

Rose F (209)

Sapphire F (206)

Scarlet F (276)

Siam F (208)

Smoked Topaz F (220)

Topaz F (203)

Vintage Rose F (319)

**Crystal Effects**

**Transparent Effects**

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

Crystal F (001)	◆	◆	◆	◆
Amethyst F (204)	◆	◆	◆	◆
Aquamarine F (202)	◆	◆	◆	◆
Black Diamond F (215)	■	■	■	■
Blush Rose F (257)	■	■	■	■
Denim Blue F (266)	■	■	■	■
Emerald F (205)	◆	◆	◆	◆
Fuchsia F (502)	■	■	■	■
Graphite F (253) <sup>2</sup>	■	■	■	■
Greige F (284)	■	■	■	■
Jet F (280)	◆	◆	◆	◆
Light Colorado Topaz F (246)	◆	◆	◆	◆
Light Siam F (227)	■	■	■	■
Light Silk F (261)	■	■	■	■
Majestic Blue F (296)	■	■	■	■
Rose F (209)	■	■	■	■
Sapphire F (206)	■	■	■	■
Scarlet F (276)	◆	◆	◆	◆
Siam F (208)	■	■	■	■
Smoked Topaz F (220)	■	■	■	■
Topaz F (203)	■	■	■	■
Vintage Rose F (319)	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■

\*\*\* designed by Jean Paul Gaultier

<sup>1</sup> For respective Back Parts please refer to the chapter "Metal Trimmings" (page 681).

<sup>2</sup> Not available for article 53 005.

◆ Core Assortment



<b>53 001<sup>1</sup></b> <b>53 005<sup>1</sup></b> <b>53 006<sup>1</sup></b>	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	
	<b>Metallic Effects</b>	Crystal Light Chrome F (001 LTCH)	■	■	■	■
	Crystal Rose Gold F (001 ROGL)	■	■	■	■	
	Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■	
<b>Color Effects</b>						
<b>Transparent Effects</b>						
Black Diamond Shimmer F (215 SHIM) <sup>2</sup>	■	■	■	■		
Erinite Shimmer F (360 SHIM) <sup>2</sup>	■	■	■	■		
Light Colorado Topaz Shimmer F (246 SHIM) <sup>2</sup>	■	■	■	■		
Light Sapphire Shimmer F (211 SHIM) <sup>2</sup>	■	■	■	■		
Light Siam Shimmer F (227 SHIM) <sup>2</sup>	■	■	■	■		
Light Topaz Shimmer F (226 SHIM) <sup>2</sup>	■	■	■	■		
<b>Metallic Effects</b>						
Jet Hematite F (280 HEM)	■	■	■	■		

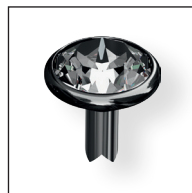
**Overview of all available Casing Colors**



081 Gold



082 Silver



086 Gun Metal






088 Stainless Steel

<sup>1</sup> For respective Back Parts please refer to the chapter "Metal Trimmings" (page 681).

<sup>2</sup> Not available for art. 53 005.

<sup>3</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing 088 Stainless Steel	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal
			Art. 9040/023		 53 007	 53 009	
							
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

**53 001**



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
Art. 9070/009 M6	-	

**53 005**



Art. 9040/064 M8	Art. 9040/023	Art. 9040/062
Art. 9040/063 M6	-	

**53 006**



Art. 9040/067 M8	Art. 9040/023	Art. 9040/065
Art. 9040/066 M6	-	



<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

SQUARE RIVETS

53 500 Square Rivets



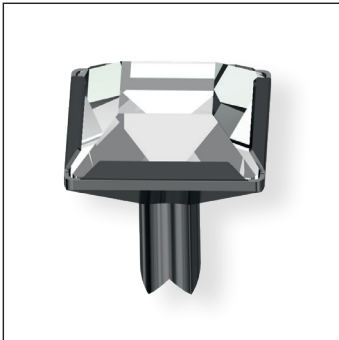
SS 4 mm  
M 500 PCS 400%

53 501 Square Rivets



SS 6 mm  
M 300 PCS 400%

53 502 Square Rivets

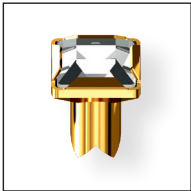


SS 8 mm  
M 300 PCS 400%

<p>53 500 53 501 53 502</p>	Color of Casing	081 Gold	082 Silver	086 Gun Metal
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<b>Crystal</b>				
Crystal F (001)	■	■	■	
<b>Colors</b>				
<b>Plain Colors</b>				
Jet F (280)	■	■	■	
<b>Crystal Effects</b>				
<b>Transparent Effects</b>				
Crystal AB F (001 AB)	■	■	■	
Crystal Golden Shadow F (001 GSHA)	■	■	■	
Crystal Silver Shade F (001 SSHA)	■	■	■	

Overview of all available Colors of Casing



081 Gold



082 Silver



086 Gun Metal

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color
						081 Gold 082 Silver 086 Gun Metal
		Art. 9040/105		Art. 9070/010	Art. 9070/012	Art. 9040/015

53 500



Art. 9040/106	Art. 9040/105	-			
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53 501

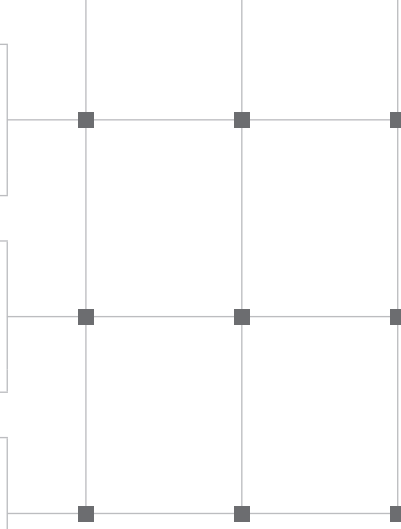


Art. 9040/107	Art. 9040/105	-			
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53 502



Art. 9040/108	Art. 9040/105	-			
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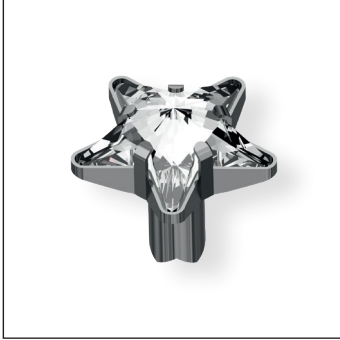


<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

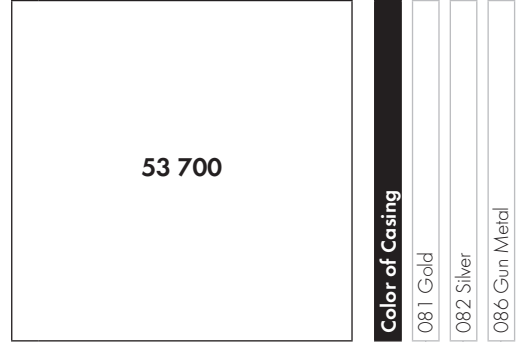
<sup>2</sup> The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

STAR RIVETS

53 700 Star Rivets



SS 10 mm  
M 300 PCS **250%**



**Color of Casing**  
081 Gold  
082 Silver  
086 Gun Metal

<b>Crystal</b>	Crystal F (001)	■	■	■
<b>Colors</b>				
<b>Plain Colors</b>				
	Jet F (280)	■	■	■
<b>Crystal Effects</b>				
<b>Transparent Effects</b>				
	Crystal AB F (001 AB)	■	■	■
	Crystal Golden Shadow F (001 GSHA)	■	■	■
	Crystal Silver Shade F (001 SSHA)	■	■	■

Overview of all available Colors of Casing



081 Gold



082 Silver



086 Gun Metal

<b>Required Application Tools</b>	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal
		 Art. 9040/105		 53 007	 53 009	
				 Art. 9070/010	 Art. 9070/012	 Art. 9040/015

53 700



10 mm

Art. 9040/112	Art. 9040/105	Art. 9040/113
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<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

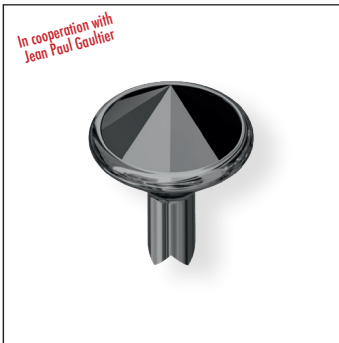
**SPIKE RIVETS**

**53 010** Spike Rivets



**SS** SS 29  
**M** 144 PCS **250%**

**53 011** Spike Rivets



**SS** SS 39  
**M** 144 PCS **250%**

**53 503** Spike Rivets



**SS** 8 mm  
**M** 144 PCS **250%**

<p><b>53 010</b>  <b>53 011</b>  <b>53 503</b></p>	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal
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<b>Crystal Effects</b>			
<b>Metallic Effects</b>			
Crystal Chrom (001 CHRM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Dorado (001 DOR)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Metallic Blue (001 METBL)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Metallic Light Gold (001 MLGLD)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crystal Rose Gold (001 ROGL)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Color Effects</b>			
<b>Metallic Effects</b>			
Jet Hematite (280 HEM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Jet Nut (280 NUT)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Overview of all available Colors of Casing












081 Gold



082 Silver



086 Gun Metal

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal
						
		Art. 9040/105		53 007	53 009	
						
				Art. 9070/010	Art. 9070/012	Art. 9040/015

53 010



SS 29

Art. 9040/123	Art. 9040/105	Art. 9040/124
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53 011



SS 39

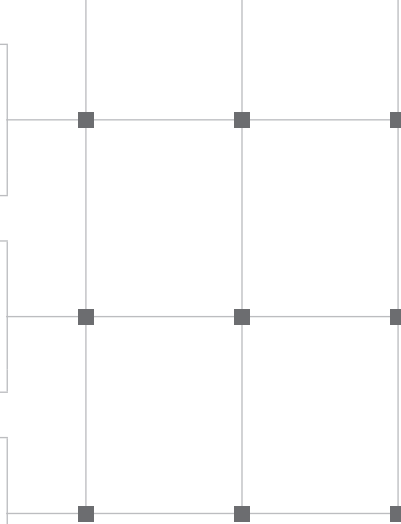
Art. 9040/125	Art. 9040/105	Art. 9040/126
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53 503



8 mm

Art. 9040/127	Art. 9040/105	Art. 9040/128
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<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

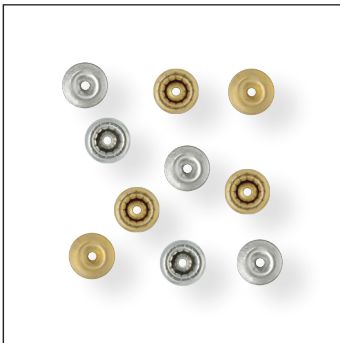
BACK PARTS FOR RIVETS

53 007

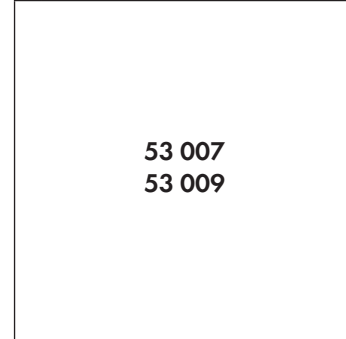


M 1,000 PCS 100%

53 009



M 1,000 PCS 100%



Color of Back Part	
081 Gold	
088 Stainless Steel	

Rivets (Color of Casing)

53 000 (081/082/086)	■	■
53 000 (088)		■
53 001 (081/082/086)	■	■
53 001 (088)		■
53 005 (081/082/086)	■	■
53 005 (088)		■
53 006 (081/082/086)	■	■
53 006 (088)		■
53 010 (081/082/086)	■	■
53 011 (081/082/086)	■	■
53 500 (081/082/086)	■	■
53 501 (081/082/086)	■	■
53 502 (081/082/086)	■	■
53 503 (081/082/086)	■	■
53 700 (081/082/086)	■	■

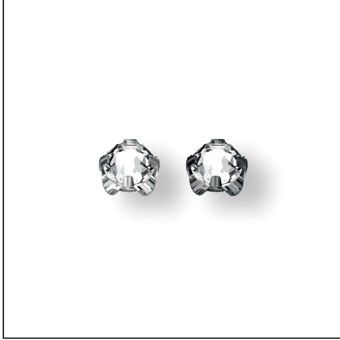
ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

53 007	081
Article number	Color of casing
	081 Gold
	088 Stainless Steel



ROSE MONTÉES

53 100 Rose Montées



SS SS 12  
M 1,440 PCS 250%

53 102 Rose Montées



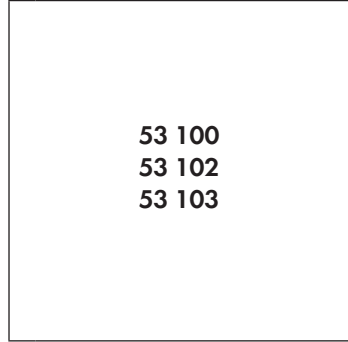
SS SS 16  
M 1,440 PCS 250%

53 103 Rose Montées



SS SS 30  
M 720 PCS 250%

CORE ASSORTMENT



Color of Casing

082 Silver

086 Gun Metal

Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Emerald F (205)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Majestic Blue F (296)

Sapphire F (206)

Scarlet F (276)

Siam F (208)

Vintage Rose F (319)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

Metallic Effects

Crystal Light Chrome F (001 LTCH)

Crystal Rose Gold F (001 ROGL)

Crystal Scarabaeus Green\*\*\* F (001 SCGR)

53 100  
53 102  
53 103

**Color of Casing**

- 082 Silver
- 086 Gun Metal

**Color Effects**

**Transparent Effects**

- Black Diamond Shimmer F (215 SHIM)
- Erinite Shimmer F (360 SHIM)
- Light Colorado Topaz Shimmer F (246 SHIM)
- Light Sapphire Shimmer F (211 SHIM)
- Light Siam Shimmer F (227 SHIM)
- Light Topaz Shimmer F (226 SHIM)

CHATON MONTÉES

53 200 Chaton Montées



SS PP 31  
M 1,440 PCS **250%**

53 201 Chaton Montées<sup>1</sup>



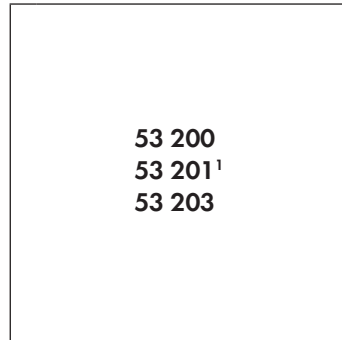
SS SS 18  
M 1,440 PCS **250%**

53 203 Chaton Montées



SS SS 29  
M 720 PCS **250%**

CORE ASSORTMENT



Color of Casing
082 Silver
086 Gun Metal

Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Aquamarine F (202)

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Emerald F (205)

Fuchsia F (502)

Graphite F (253)<sup>2</sup>

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Sapphire F (206)

Scarlet F (276)

Siam F (208)

Vintage Rose F (319)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Silver Night F (001 SINI)

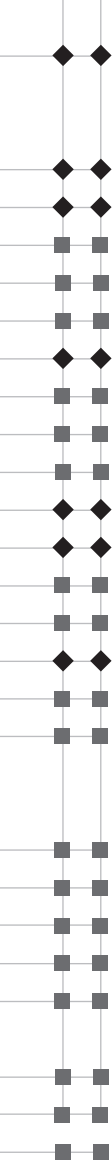
Crystal Silver Shade F (001 SSHA)

Metallic Effects

Crystal Light Chrome F (001 LTCH)

Crystal Rose Gold F (001 ROGL)

Crystal Scarabaeus Green\*\*\* F (001 SCGR)



\*\*\* designed by Jean Paul Gaultier

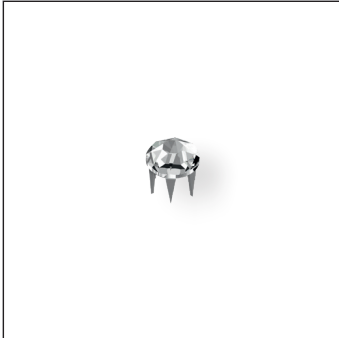
<sup>1</sup> Article 53 201 is only available in the following colors: Crystal, Crystal AB, Amethyst, Aquamarine, Black Diamond, Emerald, Jet, and Light Colorado Topaz.

<sup>2</sup> Only available for article 53 203

◆ Core Assortment

ROSE PINS

53 301 Rose Pins



SS SS 10  
M 1,440 PCS **250%**

53 302 Rose Pins



SS SS 16  
M 1,440 PCS **250%**

53 303 Rose Pins



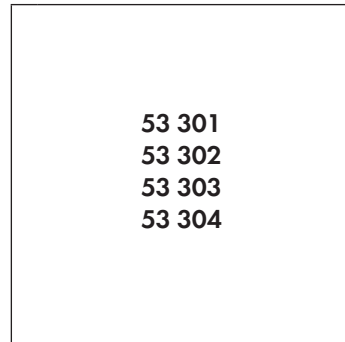
SS SS 20  
M 720 PCS **250%**

53 304 Rose Pins



SS SS 34  
M 288 PCS **250%**

CORE ASSORTMENT



Color of Casing  
088 Stainless Steel

Crystal

Crystal (001)

Colors

Plain Colors

Amethyst F (204)

Aquamarine F (202)

Black Diamond (215)

Denim Blue (266)

Emerald F (205)

Greige (284)

Graphite F (253)

Jet (280)

Light Colorado Topaz F (246)

Light Rose F (223)

Light Siam (227)

Majestic Blue F (296)

Rose (209)

Sapphire (206)

Scarlet F (276)

Silk F (391)

Crystal Effects

Transparent Effects

Crystal AB (001 AB)

Crystal Blue Shade (001 BLSH)

Crystal Golden Shadow (001 GSHA)

Crystal Silver Night (001 SINI)

Crystal Silver Shade (001 SSHA)

Metallic Effects

Crystal Light Chrome F (001 LTCH)









Crystal Metallic Light Gold (001 MLGD)

Crystal Rose Gold (001 ROGL)

Crystal Scarabaeus Green\*\*\* F (001 SCGR)

\*\*\* designed by Jean Paul Gaultier

◆ Core Assortment

<b>53 301</b> <b>53 302</b> <b>53 303</b> <b>53 304</b>	<b>Color of Casing</b> 088 Stainless Steel
<b>Color Effects</b>	
<b>Transparent Effects</b>	
 Black Diamond Shimmer F (215 SHIM)	<input type="checkbox"/>
 Erinite Shimmer F (360 SHIM)	<input type="checkbox"/>
 Light Colorado Topaz Shimmer F (246 SHIM)	<input type="checkbox"/>
 Light Sapphire Shimmer F (211 SHIM)	<input type="checkbox"/>
 Light Siam Shimmer F (227 SHIM)	<input type="checkbox"/>
 Light Topaz Shimmer F (226 SHIM)	<input type="checkbox"/>
<b>Metallic Effects</b>	
 Jet Hematite (280 HEM)	<input type="checkbox"/>
 Jet Nut (280 NUT)	<input type="checkbox"/>

Required Application Tools	Upper Die	Spare Part <sup>1</sup>	Lower Die	Centering Aid <sup>2</sup>
				

**53 301**



Art. 9040/090 M6	Art. 9040/094	Art. 9070/013	Art. 9070/017
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**53 302**



Art. 9040/091 M6	Art. 9040/095	Art. 9070/014	-
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**53 303**



Art. 9040/092 M6	Art. 9040/096	Art. 9070/014	-
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**53 304**



Art. 9040/093 M6	Art. 9040/097	Art. 9070/016	-
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<sup>1</sup> The Spare Part is integrated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>2</sup> The centering aid (art. 9070/017) for Rose Pin 53 301 allows the product to be easily positioned in the upper die.

**3D STUDS – INSPIRED BY IRIS VAN HERPEN**

**Article Explanation**

The 3D Studs are available in stone size SS16 and in two different stone types: Crystal or Cabochon. Choose from both stone types, three different heights, and combine them with your desired color

of metal casing to configure your individual articles and for endless design possibilities.

**54 001** 3D Studs 4 mm



**SS** SS 16  
**M** 1000 PCS **250%**

<b>54 001</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Stone size	Minimum order quantity in pieces (PCS)	% of actual size

**ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION**

<b>54 001</b>	<b>082</b>	<b>001</b>	<b>(C)</b>	<b>GSHA</b>
Article number	Color of casing	Color of crystals	Cabochon	Effect
	081 Gold 082 Silver 086 Gun Metal	Please see the respective product matrix for all available reference codes.	(C) after color code marks a Cabochon 2080/4 in the stud.	

**Please note that the Back Parts for 3D Studs must be ordered separately. Please see the Back Parts (article number 54 004) on the next page.**

**54 001** 3D Studs 4 mm



**SS** SS 16  
**M** 1000 PCS **250%**

**54 002** 3D Studs 6 mm



**SS** SS 16  
**M** 1000 PCS **250%**

**54 003** 3D Studs 8 mm



**SS** SS 16  
**M** 500 PCS **250%**

**54 004\*** 3D Studs Back Part



**M** 500 PCS **250%**

**CORE ASSORTMENT**

<p><b>54 001</b>  <b>54 002</b>  <b>54 003</b></p>	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	
	<b>COLOR OF CRYSTALS</b>					
	<b>Crystal</b>					
	Crystal F (001)	◆	◆	◆	◆	
<b>Colors</b>						
<b>Plain Colors</b>						
Amethyst F (204)	◆	◆	◆	◆		
Aquamarine F (202)	◆	◆	◆	◆		
Black Diamond F (215)	■	■	■	■		
Denim Blue F (266)	■	■	■	■		
Emerald F (205)	◆	◆	◆	◆		
Jet F (280)	◆	◆	◆	◆		
Light Colorado Topaz F (246)	◆	◆	◆	◆		
Light Rose F (223)	■	■	■	■		
Majestic Blue F (296)	■	■	■	■		
Scarlet F (276)	◆	◆	◆	◆		
Silk F (391)	■	■	■	■		
<b>Crystal Effects</b>						
<b>Transparent Effects</b>						
Crystal AB F (001 AB)	■	■	■	■		
Crystal Golden Shadow F (001 GSHA)	■	■	■	■		
Crystal Silver Shade F (001 SSHA)	■	■	■	■		
<b>Metallic Effects</b>						
Crystal Light Chrome F (001 LTCH)	■	■	■	■		
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■		
<b>Color Effects</b>						
<b>Metallic Effects</b>						
Jet Hematite (280 HEM)	■	■	■	■		









\* Please note that the Back Parts for 3D Studs must be ordered separately.

\*\*\* designed by Jean Paul Gaultier

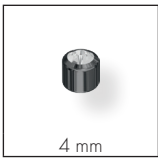


<p>54 001 54 002 54 003</p>	<p><b>Color of Casing</b></p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>088 Stainless Steel</p>
<p><b>COLOR OF CABOCHONS</b></p>					
<p><b>Colors</b></p>					
<p><b>Plain Colors</b></p>					
<p>● Jet (280 (C))</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p><b>Crystal Pearl Colors</b></p>					
<p>● Crystal Creampearl (001(C) 291)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Cry. Iridescent Dove Grey Pearl HF (001(C) 954)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Crystal Nacre (001(C) 191)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Crystal Dark Grey Pearl HF (001(C) 617)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Crystal Rose Gold Pearl HF (001(C) 769)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Crystal Vintage Gold Pearl HF (001(C) 651)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p>● Crystal White Pearl (001(C) 650)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p><b>Crystal Effects</b></p>					
<p><b>Transparent Effects</b></p>					
<p>● Crystal Golden Shadow (001(C) GSHA)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>
<p><b>Crystal Color Effects</b></p>					
<p><b>Metallic Effects</b></p>					
<p>● Jet Hematite (280(C) HEM)</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>	<p>■</p>

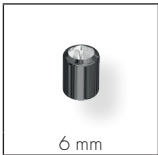
\* Optional tool for the even/linear application of more than one 3D Stud.

Required Application Tools	Upper Die	Insert	Insert	Insert	Lower Die	Linear Grid*	Changing Pin	Back Part
								
	Art. 9060/040	Art. 9060/041	Art. 9060/042	Art. 9060/043	Art. 9060/044	Art. 9060/045	Art. 9060/015	54 004

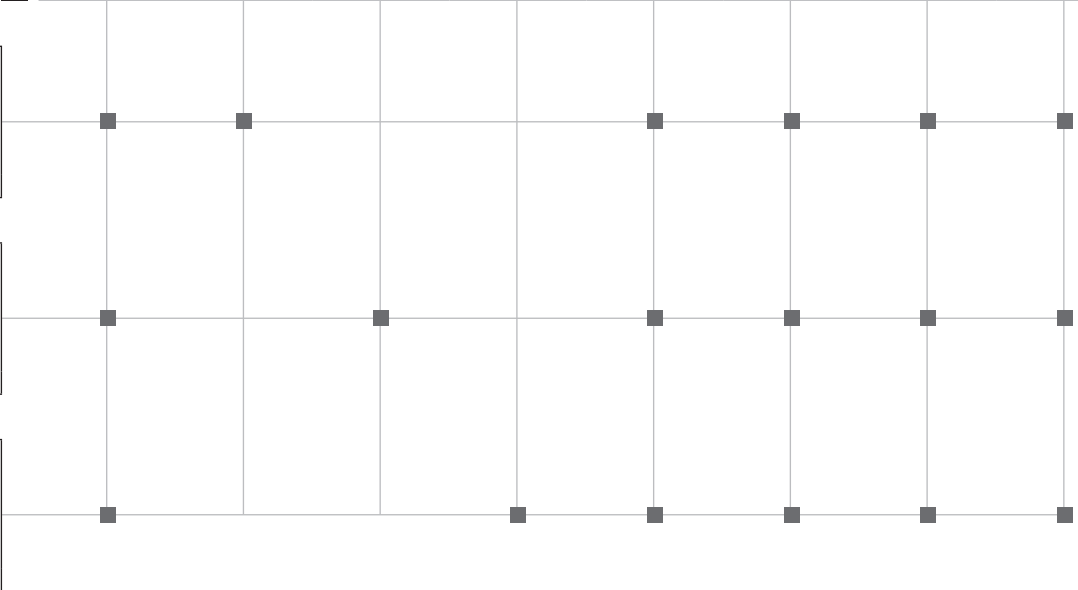
**54 001**



**54 002**



**54 003**



\* Optional tool for the even/linear application of more than one 3D Stud.