

# Crystal Studs & Rivets

Crystal Studs & Rivets are forward integrated products that can be mechanically applied onto different fabrics, leather, or other materials. They are bestsellers in our textile, footwear, and accessory segments and offer a wide range of application possibilities.

# Crystal Studs & Rivets

## ARTICLE EXPLANATION

### 53 001 Rivets



**E** 1088 SS 29

**M** 500 PCS **150%**

53 001	E	M	150%
Article number	Elements Crystal and stone size used	Minimum order quantity in pieces (PCS)	% of actual size

## ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

53 001	082	001
Article number	Color of casing 081 Gold 082 Silver 086 Gun Metal 088 Stainless Steel	Color of crystals Please see the respective product matrix for all available reference code.

Please note that the Back Parts for Rivets must be ordered separately. Please see the respective product matrix for all available Back Parts on page 452.

**RIVETS**

**53 001 Rivets**



**E** 1088 SS 29  
**M** 500 PCS **150%**

**53 005 Rivets**

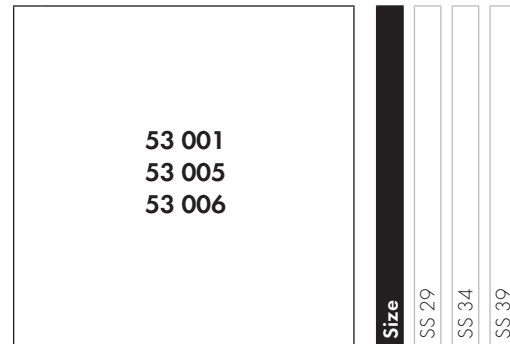


**E** 1088 SS 34  
**M** 500 PCS **150%**

**53 006 Rivets**



**E** 1088 SS 39  
**M** 300 PCS **150%**



	SS 29	SS 34	SS 39
<b>Crystal</b>			
Crystal F (001)	■	■	■
<b>Colors</b>			
<b>Plain Colors</b>			
Amethyst F (204)	■	■	■
Aquamarine F (202)	■	■	■
Black Diamond F (215)	■	■	■
Emerald F (205)	■	■	■
Golden Topaz F (1003)*	■	■	■
Iris F (219)	■	■	■
Jet (280)	■	■	■
Light Amber F (1002)*	■	■	■
Light Amethyst F (212)	■	■	■
Light Colorado Topaz F (246)	■	■	■
Light Rose F (223)	■	■	■
Light Sapphire F (211)	■	■	■
Light Siam F (227)	■	■	■
Light Topaz F (226)	■	■	■
Montana F (207)	■	■	■
Peridot F (214)	■	■	■
Rose F (209)	■	■	■
Sapphire F (206)	■	■	■
Scarlet F (276)	■	■	■
Siam F (208)	■	■	■
Silk F (391)	■	■	■
Smoked Amber F (1001)*	■	■	■
Tanzanite F (539)	■	■	■
Vintage Rose F (319)	■	■	■
<b>Opal Colors</b>			
White Opal F (234)	■	■	■

\* All colors with a 4-digit color code (i.e. Golden Topaz) are fully customizable with shorter lead times and lower MOQs compared to our 3-digit colors. Please get in touch with the Customer Service for a time and quantity estimation of your desired variant.

† For respective Back Parts please refer to the chapter "Crystal Studs & Rivets" (page 452).

<p><b>53 001</b> <b>53 005</b> <b>53 006</b></p>	<p><b>Size</b></p> <p>SS 29</p> <p>SS 34</p> <p>SS 39</p>
<b>Crystal Effects</b>	
<b>Transparent Effects</b>	
Crystal Aurora Boreale F (001 AB)	■ ■ ■
Crystal Golden Shadow F (001 GSHA)	■ ■ ■
Crystal Silver Night F (001 SINI)	■ ■ ■
Crystal Silver Shade F (001 SSHA)	■ ■ ■
<b>Crystal Lacquer<sup>PRO</sup> Effects</b>	
<b>Crystal Lacquer<sup>PRO</sup> DeLite Effects</b>	
Crystal Dusty Pink DeLite (001 L149D)	■ ■ ■
Crystal Ivory Cream DeLite (001 L106D)	■ ■ ■
Crystal Laguna DeLite (001 L142D)	■ ■ ■
Crystal Lavender DeLite (001 L144D)	■ ■ ■
Crystal Lotus Pink DeLite (001 L145D)	■ ■ ■
Crystal Ocean DeLite (001 L143D)	■ ■ ■
Crystal Orange Glow DeLite (001 L146D)	■ ■ ■
Crystal Royal Blue DeLite (001 L110D)	■ ■ ■
Crystal Royal Red DeLite (001 L107D)	■ ■ ■
Crystal Serene Gray DeLite (001 L150D)	■ ■ ■
Crystal Silky Sage DeLite (001 L147D)	■ ■ ■

**Available Casing Colors**

Rivets are available in gold, silver and gunmetal plated casing, as well as Stainless Steel.



081 Gold



082 Silver







086 Gun Metal



088 Stainless Steel

Tools for Fly Press

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing	Lower Die for application without Back Part for Rivet Casing Color
			Art. 9040/023		 53 007	 53 009	088 Stainless Steel
							
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

53 001



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
Art. 9070/009 M6	-	

53 005

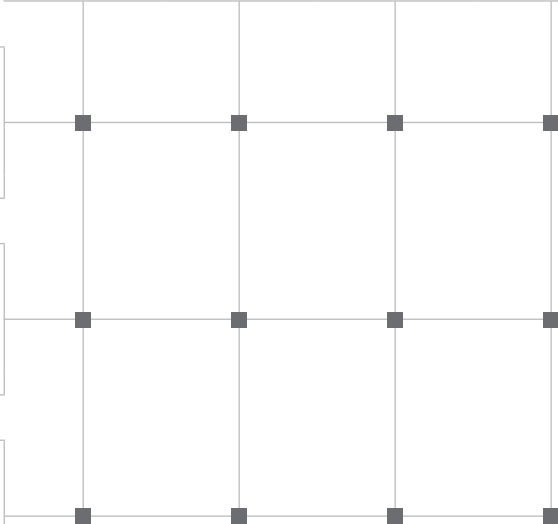


Art. 9040/064 M8	Art. 9040/023	Art. 9040/062
Art. 9040/063 M6	-	

53 006



Art. 9040/067 M8	Art. 9040/023	Art. 9040/065
Art. 9040/066 M6	-	



<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

**Back Parts for Rivets**

**53 007**



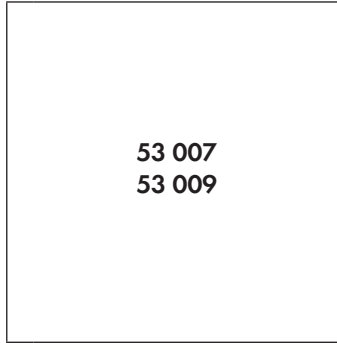
M 1,000 PCS 100%

**53 009**



M 1,000 PCS 100%

Rivets



**Rivets (Color of Casing)**

53 001 (081/082/086)	■	■
53 001 (088)	■	■
53 005 (081/082/086)	■	■
53 005 (088)	■	■
53 006 (081/082/086)	■	■
53 006 (088)	■	■

**Ordering Example & Product Variety Explanation**

<b>53 007</b>	<b>081</b>
Article number	Color of casing
	081 Gold
	088 Stainless Steel

**ROSE PINS**

**53 301** Rose Pins



**E** 2038 SS 10  
**M** 1,440 PCS **250%**

**53 303** Rose Pins



**E** 2078 SS 20  
**M** 720 PCS **250%**

**53 302** Rose Pins



**E** 2078 SS 16  
**M** 1,440 PCS **250%**

**53 304** Rose Pins



**E** 2078 SS 34  
**M** 288 PCS **250%**



<b>53 301</b> <b>53 302</b> <b>53 303</b> <b>53 304</b>					
	<b>Size</b>	SS 10	SS 16	SS 20	SS 34
<b>Crystal</b>					
<b>Colors</b>					
<b>Plain Colors</b>					

<b>53 301</b> <b>53 302</b> <b>53 303</b> <b>53 304</b>					
	<b>Size</b>	SS 10	SS 16	SS 20	SS 34
<b>Opal Colors</b>					
<b>Crystal Effects</b>					
<b>Transparent Effects</b>					
<b>Metallic Effects</b>					

\* All colors with a 4-digit color code (i.e. Golden Topaz) are fully customizable with shorter lead times and lower MOQs compared to our 3-digit colors. Please get in touch with the Customer Service for a time and quantity estimation of your desired variant.

<b>53 301</b> <b>53 302</b> <b>53 303</b> <b>53 304</b>	<b>Size</b>	SS 10	SS 16	SS 20	SS 34
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**Crystal Lacquer<sup>PRO</sup> Effects**

**Crystal Electric Lacquer<sup>PRO</sup> Effects\***

	Crystal Electric Blue HFT (001 L134S)	■	■	■	■
	Crystal Electric Green HFT (001 L135S)	■	■	■	■
	Crystal Electric Orange HFT (001 L136S)	■	■	■	■
	Crystal Electric Pink HFT (001 L137S)	■	■	■	■
	Crystal Electric Violet HFT (001 L148S)	■	■	■	■
	Crystal Electric White HFT (001 L139S)	■	■	■	■
	Crystal Electric Yellow HFT (001 L138S)	■	■	■	■

**Crystal Lacquer<sup>PRO</sup> DeLite Effects**

	Crystal Dusty Pink DeLite HFT (001 L149D)	■	■	■	■
	Crystal Ivory Cream DeLite HFT (001 L106D)	■	■	■	■
	Crystal Laguna DeLite HFT (001 L142D)	■	■	■	■
	Crystal Lavender DeLite HFT (001 L144D)	■	■	■	■
	Crystal Lotus Pink DeLite HFT (001 L145D)	■	■	■	■
	Crystal Ocean DeLite HFT (001 L143D)	■	■	■	■
	Crystal Orange Glow DeLite HFT (001 L146D)	■	■	■	■
	Crystal Royal Blue DeLite HFT (001 L110D)	■	■	■	■
	Crystal Royal Red DeLite HFT (001 L107D)	■	■	■	■
	Crystal Serene Gray DeLite HFT (001 L150D)	■	■	■	■
	Crystal Silky Sage DeLite HFT (001 L147D)	■	■	■	■

<b>53 301</b> <b>53 302</b> <b>53 303</b> <b>53 304</b>	<b>Size</b>	SS 10	SS 16	SS 20	SS 34
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**Color Effects**

**Transparent Effects**

	Black Diamond Shimmer A HF (215 SHIM)	■	■	■	■
	Blue Zircon Shimmer A HF (229 SHIM)	■	■	■	■
	Capri Blue Nighfall A HF (243 NIFA)	■	■	■	■
	Emerald Nighfall A HF (205 NIFA)	■	■	■	■
	Fuchsia Shimmer A HF (502 SHIM)	■	■	■	■
	Graphite Nighfall A HF (253 NIFA)	■	■	■	■
	Jet AB A HF (280 AB)	■	■	■	■
	Jonquil AB A HF (213 AB)	■	■	■	■
	Light Rose AB A HF (223 AB)	■	■	■	■
	Light Rose Shimmer A HF (223 SHIM)	■	■	■	■
	Light Sapphire Shimmer A HF (211 SHIM)	■	■	■	■
	Light Siam AB A HF (227 AB)	■	■	■	■
	Light Siam Shimmer A HF (227 SHIM)	■	■	■	■
	Peridot Shimmer A HF (214 SHIM)	■	■	■	■
	Sapphire AB A HF (206 AB)	■	■	■	■
	Siam Nighfall A HF (208 NIFA)	■	■	■	■
	Silk Shimmer A HF (391 SHIM)	■	■	■	■
	Tanzanite Shimmer A HF (539 SHIM)	■	■	■	■
	Topaz Shimmer A HF (203 SHIM)	■	■	■	■

**Metallic Effects**

	Jet Hematite A HF (280 HEM)	■	■	■	■
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\* The Electric Lacquer<sup>PRO</sup> effects are UV light resistant. Nonetheless, due to the presence of neon pigments in the lacquers, Swarovski recommends using the crystals only under artificial lights, as excessive sun exposure can cause the pigments to fade.

**Tools for Fly Press**

<b>Required Application Tools</b>	Upper Die	Spare Part <sup>1</sup>	Lower Die	Centering Aid <sup>2</sup>
				

**53 301**



Art. 9040/090 M6	Art. 9040/094	Art. 9070/013	Art. 9070/017
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**53 302**



Art. 9040/091 M6	Art. 9040/095	Art. 9070/014	-
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**53 303**



Art. 9040/092 M6	Art. 9040/096	Art. 9070/014	-
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**53 304**



Art. 9040/093 M6	Art. 9040/097	Art. 9070/016	-
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Rose Pins

Rose Pins can be easily applied using a fly press, a semi- or fully-automated attaching machine. Please note the material thickness when selecting Rose Pins.

	ART.	SIZE	MATERIAL THICKNESS*
ROSE PINS	<b>53 301</b>	SS 10	1 – 2 mm
	<b>53 302</b>	SS 16	0.7 – 2 mm
	<b>53 303</b>	SS 20	0.7 – 2 mm
	<b>53 304</b>	SS 34	0.7 – 2 mm

<sup>1</sup> The Spare Part is integrated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>2</sup> The centering aid (art. 9070/017) for Rose Pin 53 301 allows the product to be easily positioned in the upper die.

\* This can vary according to the softness and production of the carrier material.

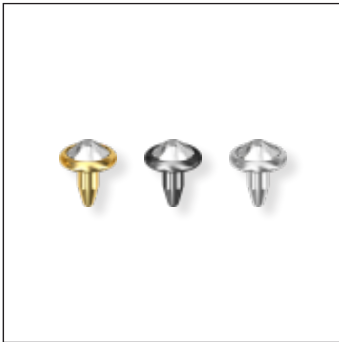
**XIRIUS FLAT BACK RIVETS**

XIRIUS Flat Back Rivets are ideal for adding glamour to luxury leather goods, especially footwear and accessories. A close fit can be achieved with a flat, tiny back part and a smooth ergonomic appearance. They can be applied to

various leather thicknesses without the need to pre-punch. For all new Rivets and Back Parts, proper Application Tools are available for an easy and fast application.

**Article Explanation**

**56 101** Xirius Flat Back Rivets



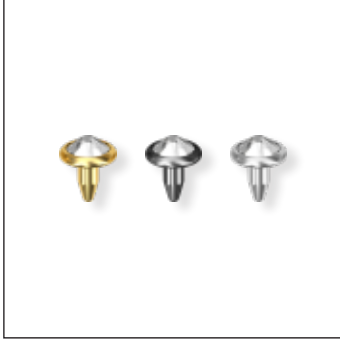
<b>E</b>	2088 SS 16
<b>M</b>	1,440 PCS <b>150%</b>

56 101	E	M	150%
Article number	Elements Crystal and stone size used	Minimum order quantity in pieces (PCS)	% of actual size

**Ordering Example & Product Variety Explanation**

56 101	081	001	GSHA
Article number	Color of casing 081 Gold Plating 086 Gun Metal Plating 095 Palladium Plating	Color of crystals Please see the respective product matrix for all available reference codes.	Effect

**56 101** Xirius Flat Back Rivets



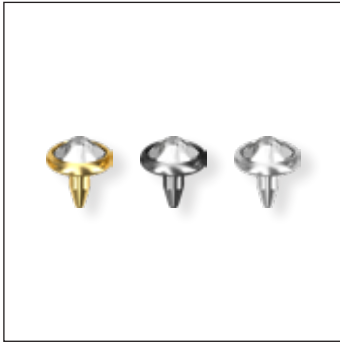
**E** 2088 SS 16  
**M** 1,440 PCS **150%**

**56 104** Xirius Flat Back Rivets



**E** 2088 SS 40  
**M** 144 PCS **150%**

**56 102** Xirius Flat Back Rivets



**E** 2088 SS 20  
**M** 1,440 PCS **150%**

**56 105** Xirius Flat Back Rivets



**E** 2088 SS 48  
**M** 96 PCS **150%**

**56 103** Xirius Flat Back Rivets



**E** 2088 SS 34  
**M** 144 PCS **150%**

<b>56 101</b> <b>56 102</b> <b>56 103</b> <b>56 104</b> <b>56 105</b>	<b>Size</b>	SS 16	SS 20	SS 34	SS 40	SS 48
<b>Crystal</b>						
Crystal F (001)		■	■	■	■	■
<b>Colors</b>						
<b>Plain Colors</b>						
Amethyst F (204)		■	■	■		
Aquamarine F (202)		■	■	■		
Black Diamond F (215)		■	■	■		
Blue Zircon F (229)		■	■	■		
Blush Rose F (257)		■	■	■		
Capri Blue F (243)		■	■	■		
Denim Blue F (266)		■	■	■		
Emerald F (205)		■	■	■		
Erinite F (360)		■	■	■		
Fuchsia F (502)		■	■	■		
Golden Topaz F (1003)*		■	■	■		
Graphite F (253)		■	■	■		
Greige F (284)		■	■	■		
Indian Siam F (327)		■	■	■		
Iris F (219)		■	■	■		
Jet (280)		■	■	■		
Jet F (280)		■	■	■		
Jonquil F (213)		■	■	■		
Light Amber F (1002)*		■	■	■		
Light Amethyst F (212)		■	■	■		
Light Colorado Topaz F (246)		■	■	■		
Light Peach F (362)		■	■	■		
Light Rose F (223)		■	■	■		
Light Sapphire F (211)		■	■	■		
Light Siam F (227)		■	■	■		
Light Silk F (261)		■	■	■		
Light Topaz F (226)		■	■	■		
Light Turquoise F (263)		■	■	■		

<b>56 101</b> <b>56 102</b> <b>56 103</b> <b>56 104</b> <b>56 105</b>	<b>Size</b>	SS 16	SS 20	SS 34	SS 40	SS 48
Majestic Blue F (296)		■	■	■		
Montana F (207)		■	■	■		
Padparadscha F (542)		■	■	■		
Peridot F (214)		■	■	■		
Rose F (209)		■	■	■		
Ruby F (501)		■	■	■		
Sapphire F (206)		■	■	■		
Scarlet F (276)		■	■	■		
Siam F (208)		■	■	■		
Silk F (391)		■	■	■		
Smoked Amber F (1001)*		■	■	■		
Tanzanite F (539)		■	■	■		
Topaz F (203)		■	■	■		
Vintage Rose F (319)		■	■	■		
<b>Opal Colors</b>						
White Opal F (234)		■	■	■		
<b>Crystal Effects</b>						
<b>Transparent Effects</b>						
Crystal Aurore Boreale F (001 AB)		■	■	■	■	■
Crystal Blue Shade F (001 BLSH)		■	■	■		
Crystal Golden Shadow F (001 GSHA)		■	■	■		
Crystal Moonlight F (001 MOL)		■	■	■		
Crystal Paradise Shine F (001 PARSH)		■	■	■		
Crystal Shimmer F (001 SHIM)		■	■	■		
Crystal Silver Night F (001 SINI)		■	■	■		
Crystal Silver Shade F (001 SSHA)		■	■	■		
Crystal Volcano F (001 VOL)		■	■	■		
<b>Metallic Effects</b>						
Crystal Light Chrome F (001 LTCH)		■	■	■		
Crystal Metallic Sunshine F (001 METSH)		■	■	■		
Crystal Rose Gold F (001 ROGL)		■	■	■		

\* All colors with a 4-digit color code (i.e. Golden Topaz) are fully customizable with shorter lead times and lower MOQs compared to our 3-digit colors. Please get in touch with the Customer Service for a time and quantity estimation of your desired variant.

<p><b>56 101</b>  <b>56 102</b>  <b>56 103</b>  <b>56 104</b>  <b>56 105</b></p>	<b>Size</b>	SS 16	SS 20	SS 34	SS 40	SS 48
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Crystal Lacquer <sup>PRO</sup> Effects	
Crystal Electric Lacquer <sup>PRO</sup> Effects*	
Crystal Electric Blue (001 L134S)	■ ■
Crystal Electric Green (001 L135S)	■ ■
Crystal Electric Orange (001 L136S)	■ ■
Crystal Electric Pink (001 L137S)	■ ■
Crystal Electric Violet (001 L148S)	■ ■
Crystal Electric White (001 L139S)	■ ■
Crystal Electric Yellow (001 L138S)	■ ■
Crystal Lacquer <sup>PRO</sup> DeLite Effects	
Crystal Dusty Pink DeLite (001 L149D)	■ ■
Crystal Ivory Cream DeLite (001 L106D)	■ ■
Crystal Laguna DeLite (001 L142D)	■ ■
Crystal Lavender DeLite (001 L144D)	■ ■
Crystal Lotus Pink DeLite (001 L145D)	■ ■
Crystal Ocean DeLite (001 L143D)	■ ■
Crystal Orange Glow DeLite (001 L146D)	■ ■
Crystal Royal Blue DeLite (001 L110D)	■ ■
Crystal Royal Red DeLite (001 L107D)	■ ■
Crystal Serene Gray DeLite (001 L150D)	■ ■
Crystal Silky Sage DeLite (001 L147D)	■ ■

<p><b>56 101</b>  <b>56 102</b>  <b>56 103</b>  <b>56 104</b>  <b>56 105</b></p>	<b>Size</b>	SS 16	SS 20	SS 34	SS 40	SS 48
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Color Effects	
Transparent Effects	
Black Diamond Shimmer F (215 SHIM)	■ ■
Blue Zircon Shimmer F (229 SHIM)	■ ■
Capri Blue Nighfall F (243 NIFA)	■ ■
Emerald Nighfall F (205 NIFA)	■ ■
Fuchsia Shimmer F (502 SHIM)	■ ■
Graphite Nighfall F (253 NIFA)	■ ■
Jonquil AB F (213 AB)	■ ■
Light Rose AB F (223 AB)	■ ■
Light Rose Shimmer F (223 SHIM)	■ ■
Light Sapphire Shimmer F (211 SHIM)	■ ■
Light Siam AB F (227 AB)	■ ■
Light Siam Shimmer F (227 SHIM)	■ ■
Peridot Shimmer F (214 SHIM)	■ ■
Sapphire AB F (206 AB)	■ ■
Siam Nighfall F (208 NIFA)	■ ■
Silk Shimmer F (391 SHIM)	■ ■
Tanzanite Shimmer F (539 SHIM)	■ ■
Topaz Shimmer F (203 SHIM)	■ ■
Metallic Effects	
Jet Hematite (280 HEM)	■ ■ ■
Jet Hematite F (280 HEM)	■ ■ ■

\* The Electric Lacquer<sup>PRO</sup> effects are UV light resistant. Nonetheless, due to the presence of neon pigments in the lacquers, Swarovski recommends using the crystals only under artificial lights, as excessive sun exposure can cause the pigments to fade.

**Available Casing Colors**

Flat Back Rivets are available with gold, gun metal and palladium plated casings.



081 Gold Plating



086 Gun Metal Plating



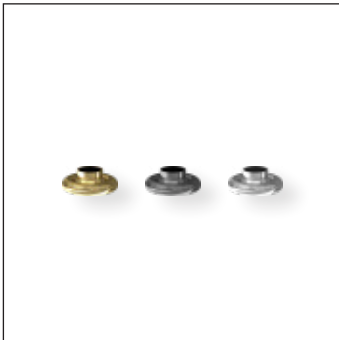
095 Palladium Plating

**Back Parts**

Back Part 56198 fits XIRIUS Flat Back Rivets 56101 and 56102 and Cabochon Rivets 56106

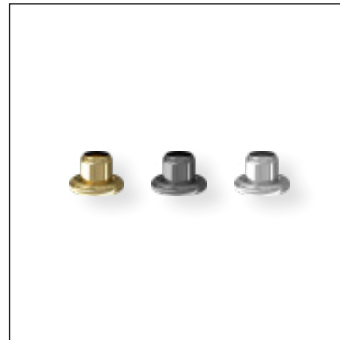
Back Part 56199 fits XIRIUS Flat Back Rivets 56103, 56104, 56105 and Cabochon Rivet 56107

**56 198 Back Part**



**M** 1,440 PCS **150%**

**56 199 Back Part**



**M** 144 PCS **150%**



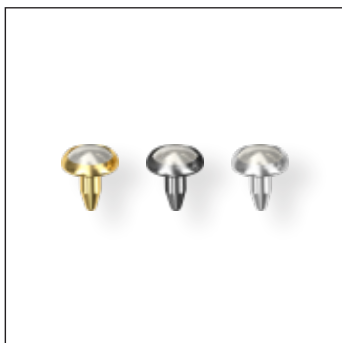
**CABOCHON RIVETS**

Cabochon Rivets are ideal for adding glamour to luxury leather goods, especially footwear and accessories. A close fit can be achieved with a flat, tiny back part and a smooth ergonomic appearance. They can be applied to

various leather thicknesses without the need to pre-punch. For all new Rivets and Back Parts, proper Application Tools are available for an easy and fast application.

**Article Explanation**

**56 106** Cabochon Rivets



<b>E</b>	2080/4 SS 16
<b>M</b>	1,440 PCS <b>150%</b>

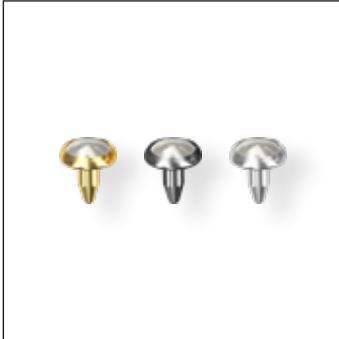
Xirius Flat Back Rivets & Cabochon Rivets

<b>56 106</b>	<b>E</b>	<b>M</b>	<b>150%</b>
Article number	Elements Crystal and stone size used	Minimum order quantity in pieces (PCS)	% of actual size

**Ordering Example & Product Variety Explanation**

<b>56 106</b>	<b>081</b>	<b>001</b>	<b>191</b>
Article number	Color of casing 081 Gold Plating 086 Gun Metal Plating 095 Palladium Plating	Color of Cabochon Please see the relevant product matrix for all available reference codes.	Effect

**56 106** Cabochon Rivets



**E** 2080/4 SS 16  
**M** 1,440 PCS **150%**

**56 107** Cabochon Rivets



**E** 2080/4 SS 34  
**M** 144 PCS **150%**

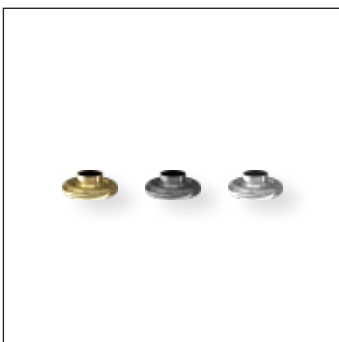
<b>56 106</b> <b>56 107</b>	<b>Size</b>	SS 16	SS 34
	<b>Colors</b>		
<b>Plain Colors</b>			
● Jet M HF (280)	■	■	
<b>Crystal Pearl Colors</b>			
● Crystal Nacre HF (001 191)	■	■	
● Crystal Creampearl HF (001 291)	■	■	
● Crystal Dark Grey Pearl HF (001 617)	■	■	
● Crystal Rosaline Pearl HF (001 294)	■	■	
● Crystal White Pearl HF (001 650)	■	■	
<b>Crystal Effects</b>			
<b>Transparent Effects</b>			
● Crystal Golden Shadow HF (001 GSHA)	■	■	
<b>Crystal Color Effects</b>			
<b>Metallic Effects</b>			
● Jet Hematite M HF (280 HEM)	■	■	

**Back Parts**

Back Part 56198 fits XIRIUS Flat Back Rivets 56101 and 56102 and Cabochon Rivets 56106

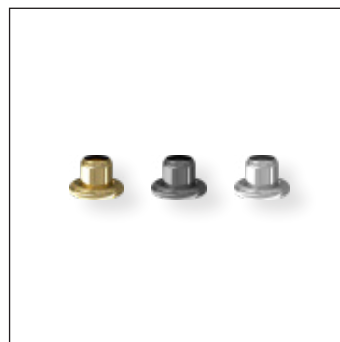
Back Part 56199 fits XIRIUS Flat Back Rivets 56103, 56104, 56105 and Cabochon Rivet 56107

**56 198** Back Part








**M** 1,440 PCS **150%**

**56 199** Back Part



**M** 144 PCS **150%**

**Tools for Fly Press**

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:
					
	Art. 9040/023		Art. 9070/023	Art. 9070/023	

Xirius Flat Back Rivets & Cabochon Rivets

**56 101**



Art. 9040/130 M8	Art. 9040/023	Art. 9040/132
Art. 9040/131 M6	-	

**56 102**



Art. 9040/133 M8	Art. 9040/023	Art. 9040/135
Art. 9040/134 M6	-	

**56 103**



Art. 9040/136 M8	Art. 9040/023	Art. 9040/138
Art. 9040/137 M6	-	

**56 104**



Art. 9040/139 M8	Art. 9040/023	Art. 9040/141
Art. 9040/140 M6	-	

**56 105**









Art. 9040/142 M8	Art. 9040/023	Art. 9040/144
Art. 9040/143 M6	-	



<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

Required Application Tools	Upper Die	Vacuum Adapter <sup>1</sup>	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:
					 56 198
		Art. 9040/023		 Art. 9070/023	 Art. 9070/023

**56 106**

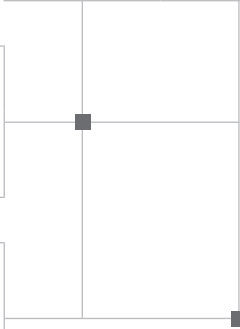


Art. 9040/145 M8	Art. 9040/023	Art. 9040/147
Art. 9040/146 M6	-	

**56 107**



Art. 9040/148 M8	Art. 9040/023	Art. 9040/150
Art. 9040/149 M6	-	



**Care Instructions**

Find more detailed information on mechanical application and care instructions in the Application Manual.

<sup>1</sup> When using Swarovski's fly press, tools with M8 thread and the corresponding vacuum adapter are necessary.

<sup>2</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

**GEOMETRIC STUDS**

The Geometric Studs are made of a pyramid shaped, bio-based, body topped with a dazzling XILION Square Fancy Stone. Their color is customizable within the Formula Guide Solid Coated Pantone® color range. They are ideal for luxury leather goods, especially accessories

and footwear. Due to the availability of five different nail lengths, they can be applied to materials of various thicknesses. For all Geometric Studs and Back Parts, the right application tools are available for a fly press as well as for manual application with an application stick.

**Article Explanation**

**54 111** Geometric Studs



<b>E</b>	4428 MM3	
<b>M</b>	144 PCS	<b>150%</b>

Geometric Studs

<b>54 111</b>	<b>E</b>	<b>M</b>	<b>150%</b>
Article number	Elements Crystal and stone size used	Minimum order quantity in pieces (PCS)	% of actual size

**Ordering Example & Product Variety Explanation**

<b>54 111</b>	<b>W064 Volcano Sand</b>	<b>001</b>	<b>AB</b>
Article number	Color of casing W060 Atlantic Blue W061 Sandshell Beige W062 Maple Red W063 Midnight Black W064 Volcano Sand	Color of crystal Please see the relevant product matrix for all available reference codes.	Effect

**54 111** Geometric Studs



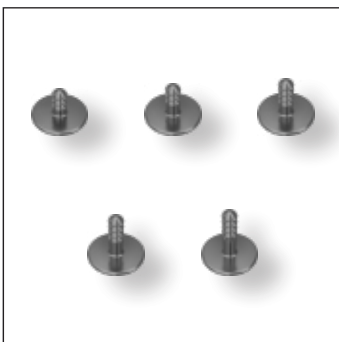
**E** 4428 MM3  
**M** 144 PCS **150%**

**54 112** Geometric Studs

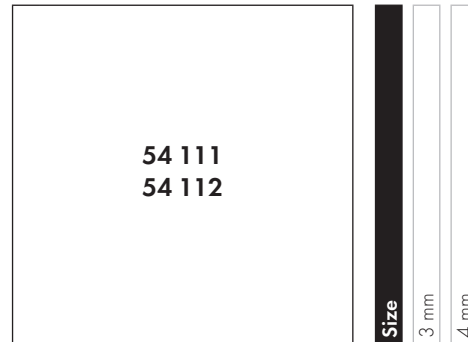


**E** 4428 MM4  
**M** 144 PCS **150%**

**54 008** Back Part



**S** 2.5, 3, 3.5, 4, 4.6 mm  
**M** 288 PCS **150%**



	3 mm	4 mm
<b>Crystal</b>		
Crystal F (001)	■	■
<b>Colors</b>		
<b>Plain Colors</b>		
Amethyst F (204)	■	■
Aquamarine F (202)	■	■
Black Diamond F (215)	■	■
Emerald F (205)	■	■
Iris F (219)	■	■
Jet (280)	■	■
Light Amethyst F (212)	■	■
Light Colorado Topaz F (246)	■	■
Light Rose F (223)	■	■
Light Sapphire F (211)	■	■
Light Siam F (227)	■	■
Montana F (207)	■	■
Peridot F (214)	■	■
Rose F (209)	■	■
Sapphire F (206)	■	■
Scarlet F (276)	■	■
Siam F (208)	■	■
Tanzanite F (539)	■	■
<b>Opal Colors</b>		
White Opal F (234)	■	■
<b>Crystal Effects</b>		
<b>Transparent Effects</b>		
Crystal Aurore Boreale F (001 AB)	■	■
Crystal Golden Shadow F (001 GSHA)	■	■
Crystal Silver Night F (001 SINI)	■	■
Crystal Silver Shade F (001 SSHA)	■	■

	ART.	NAIL LENGTH	MATERIAL THICKNESS*
BACK PARTS	54 008	2.5 mm 3.0 mm 3.5 mm 4.0 mm 4.6 mm	≤ 0.6 mm 0.7 - 1.1 mm 1.2 - 1.6 mm 1.7 - 2.2mm 2.3 - 3.0 mm

**Available Casing Colors**

Geometric Studs are available as standard with casings in Atlantic Blue, Sandshell Beige, Maple Red, Midnight Black and Volcano Sand.

Colors of the PANTONE® Formula Guide Solid Coated are possible as customized solution.



W060 Atlantic Blue



W061 Sandshell Beige



W062 Maple Red



W063 Midnight Black



W064 Volcano Sand

Geometric Studs

\* This can vary according to the softness and production of the carrier material.

**Tools for Fly Press**

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>1</sup>	Lower Die	Application Stick for Back Parts <sup>2</sup>	Tool Set for Fly Press
						
		Art. 9060/062		Art. 9060/063	Art. 9060/051	Art. 9060/065

**54 111**



Art. 9060/057	Art. 9060/062	Art. 9060/060	■	■	■
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**54 112**








Art. 9060/058	Art. 9060/062	Art. 9060/061	■	■	■
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<sup>1</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>2</sup> The Application Stick for Back Parts (art. 9060/051) allows to easily pick up the Back Parts 54008



**Tools for Manual Application with Application Stick**

Required Application Tools	Upper Die	Application Stick for Manual Application	Spare Part for Upper Die <sup>1</sup>	Application Stick for Back Parts <sup>2</sup>	Tool Set for Manual Application
					
				Art. 9060/051	Art. 9060/064

**54 111**



Art. 9060/057	Art. 9060/052	Art. 9060/060
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**54 112**



Art. 9060/058	Art. 9060/052	Art. 9060/061
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Geometric Studs

**Care Instructions**

Find more detailed information on mechanical application and care instructions in the Application Manual.

<sup>1</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>2</sup> The Application Stick for Back Parts (art. 9060/051) allows to easily pick up the Back Parts 54008

